	Type	Thread	Tightening specification	Measure
1AZ Seat to floor plate	E81 / E82 / E87 / E90 / E91 / E92 / E93	M10 (trilobular)	Replace Powerlok screw	44 Nm
2AZ Backrest frame to seat frame	E81 / E82 / E87 / E90 / E91 / E92	(trilobular)	Replace Powerlok screw	32 Nm
3AZ Bracket, control unit, to seat mechanism	E81 / E82 / E87 / E90 / E91 / E92			2 Nm
4AZ Carrier section for electr. actuating unit	E81 / E82 / E87 / E90 / E91 / E92			9 Nm
5AZ Mounting, Isofix bracket to backrest frame	E81 / E82 / E87 / E90 / E91 / E92	M6		10 Nm
	E81 / E82 / E87 / E90 / E91 / E92	M5		3 Nm
6AZ Trim to seat, outer	E81 / E82 / E87 / E90 / E91 / E92			1 Nm
7AZ Backrest frame to seat frame - Screw	E93			24 $^{+4}$ Nm
8AZ Backrest frame to seat frame - Pin with knurling and lock nut	E93			40 $^{+5}$ Nm
9AZ Kinematic element to backrest frame	E93			3 $^{+2}$ Nm
10AZ Seat depth adjustment to seat mechanism	E87 / E82 / E90 / E91 / E92			2.6 Nm
11AZ Microswitch to front seat	E93			2 $\pm^{1}$ Nm

	Type	Thread	Tightening specification	Measure
1AZ Backrest on body	E38	M6		5 Nm
	E60	M8		18.5 Nm
2AZ Head restraint support to backrest	E60	M6	Screws, top Screws, bottom	5.6 Nm 8 Nm
3AZ Armrest lock to backrest	E60	M6		8 Nm
4AZ Backrest lock to backrest	E60	M6		19 Nm
5AZ Center armrest to backrest frame	E60	M6		19 Nm
6AZ Storage compartment casing to body	E63 / E64			7.5 Nm
7AZ Ski bag casing to body (hexagon screw)	E63 / E64	M8		24 Nm
8AZ Lock to body				
9AZ Top Tether eyelet	E60 / E63 / E65 / E66			17 Nm

	Type	Thread	Tightening specification	Measure
1AZ Backrest on body	E90	M8		31 Nm
2AZ Lock to body	E90			18.5 Nm
3AZ Top Tether eyelet	E90 / E92			22 Nm
4AZ Eyelet, retaining strap	E88			22 Nm
5AZ Transportation box (ski bag)	E88			9 Nm

	Type	Thread	Tightening specification	Measure
1AZ Backrest on body	E38			5 Nm
	E65 / E66 / E67		Install nuts with Loctite	20 Nm
2AZ Seat to floor plate	E65 / E66 / E67			20 Nm
	E65 / E66 / E67		Plastic nut	12 Nm
3AZ Backrest frame to seat frame	E65 / E66 / E67			18 Nm
4AZ Center armrest to body	E65 / E66 / E67			19 Nm

	Type	Thread	Tightening specification	Measure
1AZ Outer mount (backrest) to body	E81 / E82 / E87 / E90 / E91 / E92 / E93			31 Nm
2AZ Centre mount (backrest) to body	E81 / E82 / E87 / E90 / E91 / E92			21 Nm
3AZ Centre armrest to seat back	E81 / E82 / E87 / E90 / E91 / E92			5 ±0.35 Nm
4AZ Outer mount to seat back	E81 / E82 / E87 / E90 / E91 / E92 / E93			36 Nm
5AZ Striker to body	E87 / E91			21 Nm
	E93			9 Nm
6AZ Lashing eye to backrest	E87			15 Nm
7AZ Lock to backrest	E87 / E91			20+5 Nm
8AZ Lock to body	E81 / E82 / E90 / E92			18.5 Nm
9AZ Top Tether eyelet	E90 / E92			22 Nm

	Type	Thread	Tightening specification	Measure
1AZ Outer mount (backrest) to body	E81 / E82 / E87 / E90 / E91 / E92 / E93			31 Nm
2AZ Centre mount (backrest) to body	E81 / E82 / E87 / E90 / E91 / E92			21 Nm
3AZ Centre armrest to seat back	E81 / E82 / E87 / E90 / E91 / E92			5 ±0.35 Nm
4AZ Outer mount to seat back	E81 / E82 / E87 / E90 / E91 / E92 / E93			36 Nm
5AZ Striker to body	E87 / E91			21 Nm
	E93			9 Nm
6AZ Lashing eye to backrest	E87			15 Nm
7AZ Lock to backrest	E87 / E91			20+5 Nm
8AZ Lock to body	E81 / E82 / E90 / E92			18.5 Nm
9AZ Top Tether eyelet	E90 / E92			22 Nm